Polymers with Sulfur(VI)—Nitrogen—Phosphorus Backbones: Synthesis, Characterization, and Properties of Fluoroalkoxy-Substituted Poly(thionylphosphazenes)

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ABSTRACT: Reaction of the halogenated poly(thionylphosphazene) [NSOCl(NPCl₂)₂]_n (**2a**), which possesses a novel S(VI)–N–P backbone, with 2, 3, and 4 equiv of Na[OCH₂CF₃], followed by excess "BuNH₂, afforded mixed-substituent poly[alkoxy(amino)thionylphosphazenes] [NSO(NHⁿBu)(NPR₂)₂]_n (**6**) (**a**, R = 51% OCH₂CF₃, 49% NHⁿBu; **b**, R = 76% OCH₂CF₃, 24% NHⁿBu; **c**, R = 95% OCH₂CF₃, 5% NHⁿBu) in which the polymers were regioselectively substituted with trifluoroethoxy substituents only at phosphorus and not at sulfur. The resulting moisture stable polymers were structurally characterized by ³¹P, ¹H, ¹³C, and ¹⁹F NMR spectroscopy. Molecular weights were in the range $M_{\rm w} = 3.3 \times 10^4$ to 1.4 \times 10⁵ and $M_{\rm n} = 1.9 \times 10^4$ to 8.2 \times 10⁴ according to GPC analysis in THF versus polystyrene standards. The thermal transition behavior was investigated by DSC, glass transition temperatures ($T_{\rm g}$'s) ranged from -30 to -14 °C, and no melt transitions were detected. Analysis of these new polymers by TGA showed that they were stable to weight loss up to ca. 250 °C under nitrogen at a heating rate of 10 °C/min.

Introduction

Well-characterized, high molecular weight polymers based on inorganic elements are relatively rare but are attracting considerable attention because of their unique properties and potential applications.^{1,2} We have previously reported that cyclic thionylphosphazenes **1a** and **1b** undergo facile thermal ring-opening polymerization

(ROP) to yield poly(thionylphosphazenes), **2a** and **2b**, a new class of macromolecules with a sulfur(VI)—nitrogen—phosphorus backbone.^{3–6} These polymers can be regarded as hybrids of the well-known polyphosphazenes, [N=PR₂]_n,⁷ and poly(oxothiazenes), [N=S(O)R]_n.⁸ The perchlorinated ring-opened polymers, **2a** and **2b**, are moisture sensitive; however, substitution with sodium aryloxides, Na[OAr], or primary amines, RNH₂, yields air-stable poly(thionylphosphazenes) (**3** and **4**).^{9,10} We have shown that poly(thionylphosphazenes) show interesting differences from polyphosphazenes and poly(oxothiazenes) in terms of polymer morphology, thermal transition behavior, reactivity patterns, and the types of polymer structures accessible.¹¹ Interestingly, the reactions of **2a** and **2b** with aryloxides proceed regiose-

lectively at the phosphorus centers, leaving the sulfur—halogen bonds intact, whereas the reactions of **2a** with amines substitute both the phosphorus— and sulfur—halogen bonds.^{9,10}

We have recently been exploring the properties and applications of poly(thionylphosphazenes) and have found that polymer $\mathbf{4}$ ($R = {}^{n}Bu$) represents an excellent matrix for phosphorescent pressure-sensing composite materials. This is due, in part, to the unusual combination of low T_g ($-17\,^{\circ}C$), lack of crystallinity, high permeability to oxygen, and the polar structure, which helps disperse the luminophore. This provided us with motivation to develop routes to poly(thionylphosphazenes) with alkoxy side groups, which would be expected to furnish other polymers with lower T_g 's and also might be useful for sensing applications. Here we report the synthesis and characterization of the first well-characterized poly[(alkoxy)thionylphosphazenes].

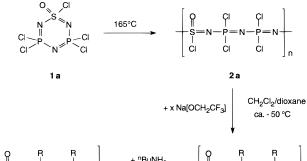
Results and Discussion

The reactions of cyclic model compounds with nucleophiles have been invaluable in the elucidation of the substitution pathways for polyphosphazenes.¹⁴ We have recently reported that when cyclic thionylphosphazenes, **1a** and **1b**, are treated with sodium alkoxides or aryloxides, substitution proceeds regioselectively, initially at phosphorus and subsequently at sulfur.¹⁵ Previous studies have shown that reactions of poly-(thionylphosphazene) 2a with an excess of sodium alkoxide results in degradation of the polymer backbone. 11,16 Our model studies suggest that the synthesis of alkoxy-substituted poly(thionylphosphazenes) should be possible, and this paper reports the first examples of poly(thionylphosphazenes) with high loadings of trifluoroethoxide (tfe). Trifluoroethoxide was chosen as the reactive nucleophile for the substitution reactions in this study because of the low basicity of this species, which led us to expect minimization of the degree of cleavage of the S(VI)-N-P polymer backbone.

Table 1. NMR Spectral Data for Polymers 6a-c in CDCl₃

	³¹ P (ppm)	¹⁹ F (ppm)	¹³ C (ppm)	¹ H (ppm)
6a	-9.5 [P(tfe) ₂]	-75 (br)	13.7 [SNHCH ₂ CH ₂ CH ₂ CH ₃] and	0.9 (br, s, C <i>H</i> ₃)
	-0.2 [P(tfe)(NHBu)]		[PNHCH ₂ CH ₂ CH ₂ CH ₃]	1.3 (br, m, CH ₂ CH ₂ CH ₃)
	1.6 [P(NHBu) ₂]		20.1 [SNHCH ₂ CH ₂ CH ₂ CH ₃] and	2.9 (br, s, PNHC <i>H</i> ₂)
			[PNHCH ₂ CH ₂ CH ₂ CH ₃]	3.0 (br, s, SNHC <i>H</i> ₂)
			31.3 [SNHCH ₂ CH ₂ CH ₂ CH ₃]	3.7 (br, s, PN <i>H</i>)
			33.6 [PNHCH ₂ CH ₂ CH ₂ CH ₃]	4.3 (br, s, $POCH_2CF_3$)
			$40.5 [P(NHCH_2CH_2CH_2CH_3) (OCH_2CF_3)]$	4.9 (br, s, SN <i>H</i>)
			40.9 [P(NH <i>C</i> H ₂ CH ₂ CH ₂ CH ₃) ₂]	
			$43.5 [SNHCH_2CH_2CH_2CH_3]$	
			63.5 [br, m, PO <i>C</i> H ₂ CF ₃]	
			122 [br, m, POCH ₂ CF ₃]	
6b	$-9.3 [P(tfe)_2]$	-76 (br)	13.4 [SNHCH ₂ CH ₂ CH ₂ CH ₃] and	0.9 (br, s, CH_3)
	-0.2 [P(tfe)(NHBu)]		[PNHCH ₂ CH ₂ CH ₃]	1.4 (br, m, C <i>H</i> ₂ C <i>H</i> ₂ CH ₃)
	1.8 [P(NHBu) ₂]		20.0 [SNHCH2CH2CH2CH3] and	2.9 (br, s, PNHC <i>H</i> ₂)
			[PNHCH ₂ CH ₂ CH ₃]	3.0 (br, s, SNHC <i>H</i> ₂)
			31.0 [SNHCH ₂ CH ₂ CH ₂ CH ₃]	3.6 (br, s, PN <i>H</i>)
			33.4 [PNHCH ₂ CH ₂ CH ₂ CH ₃]	4.3 (br, s, $POCH_2CF_3$)
			40.9 [PNH <i>C</i> H ₂ CH ₂ CH ₂ CH ₃]	5.1 (br, s, SNH)
			43.5 [SNH <i>C</i> H ₂ CH ₂ CH ₂ CH ₃]	
			63.6 [br, m, PO <i>C</i> H ₂ CF ₃]	
			122.6 [q, $POCH_2CF_3$, ${}^1J_{CF} = 280 \text{ Hz}$]	
6c	$-9.5 [P(tfe)_2]$	-76 (br)	13.2 [SNHCH ₂ CH ₂ CH ₂ CH ₃] and	$0.9 \text{ (br, s, C}H_3)$
	-1 to 4 (br, PNHBu)]		[PNHCH ₂ CH ₂ CH ₂ CH ₃]	1.5 (br, m, $CH_2CH_2CH_3$)
			19.8 [SNHCH ₂ CH ₂ CH ₂ CH ₃] and	3.0 (br, s, NHC <i>H</i> ₂)
			[PNHCH ₂ CH ₂ CH ₂ CH ₃]	4.3 (br, s, $POCH_2CF_3$)
			30.9 [SNHCH ₂ CH ₂ CH ₂ CH ₃]	5.0 (br, s, SN <i>H</i>)
			33.4 [PNHCH ₂ CH ₂ CH ₂ CH ₃]	
			41.0 [PNH <i>C</i> H ₂ CH ₂ CH ₂ CH ₃]	
			43.6 [SNHCH ₂ CH ₂ CH ₂ CH ₃]	
			63.7 [q, PO CH_2CF_3 , ${}^2J_{CF} = 37 \text{ Hz}$]	
			122.4 [q, POCH ₂ CF ₃ , ${}^{1}J_{CF} = 278 \text{ Hz}$]	

Scheme 1



Polymer	х	R	
6a	2	OCH ₂ CF ₃	(51 %)
		NH^nBu	(49 %)
6 b	3	OCH ₂ CF ₃	(76 %)
		NH^nBu	(24 %)
6 c	4	OCH ₂ CF ₃	(95 %)
		NH ⁿ Bu	(5 %)

Synthesis and Characterization of Poly[alkoxy-(amino)thionylphosphazenes]. Hydrolytically stable poly(thionylphosphazenes) were prepared by the slow addition of 2-4 equiv of Na[OCH₂CF₃] in a dioxane/CH₂- Cl_2 mixture to **2a** in the same solvent system at ca. -50°C (Scheme 1).16 After warming to 0 °C and stirring for ca. 1 h, excess "BuNH2 was added to substitute any remaining halogen sites, and the reaction mixture was

Table 2. Elemental Analysis for 6c

	% C	% H	% N	% Cl
calcd	24.17	3.20	9.54	0.00
found	24.62	3.25	10.35	0.43

Table 3. Molecular Weight and Thermal Analysis for Polymers 6a-c

polymer	GPC $M_{\rm w}$ (PDI)	T _g (°C)
6a	140 000 (1.7)	-14
6b	33 000 (1.7)	-20
6c	39 000 (1.4)	-30

warmed to room temperature and stirred for ca. 12 h. The light-yellow gummy materials, obtained after purification by precipitation techniques, were soluble in polar organic solvents such as CH₂Cl₂, THF, and dioxane. The NMR spectroscopic data for polymers **6a**-**c** are presented in Table 1. Molecular weights were estimated by gel permeation chromatography (GPC) using polystyrene standards for calibration and are given in Table 3.

The ¹H NMR spectrum of **6b** is shown in Figure 1, and the relative amount of each side group present in the polymer structure was determined by integration of the methyl resonance (NHBu) at ca. 0.9 ppm, and the OCH_2CF_3 resonance at ca. 4.3 ppm. These peaks were chosen due to their separation from the other often overlapping resonances, and the results were found to be in close agreement with those expected on the basis of the equivalents of Na[OCH₂CF₃] (x) added to **1a**.

The ³¹P NMR spectra showed peaks consistent with $P(OCH_2CF_3)_2$ (ca. -9.5 ppm), $P(OCH_2CF_3)(NHBu)$ (ca. -0.2 ppm), and P(NHBu)₂ (ca. 1.7 ppm)¹⁷ environments, and the ratio of these peaks was consistent with the trifluoroethoxy loading expected. In addition, elemental analysis on 6c (Table 2) was in good agreement with the assigned structure. The residual chlorine detected may be due to incomplete substitution, or more

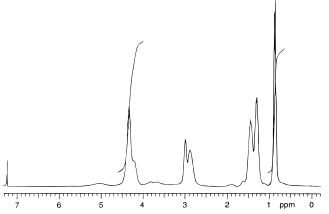


Figure 1. 300 MHz ¹H NMR spectrum of **6b** in CDCl₃.

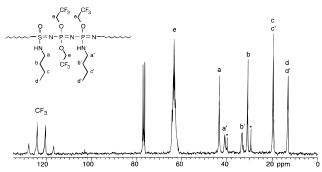


Figure 2. 300 MHz 13 C NMR spectrum of **6c** in CDCl₃. The structure shown is not the repeating unit, as a P(NHBu) group only occurs ca. 5% of the time. *Unassigned.

likely some polymeric ammonium salts formed from the acid—base reaction of the -NHBu side group with HCl formed as a result of amino substitution.

To gain more information about the polymer microstructure in these mixed-substituent polymers, ¹³C NMR spectra were recorded. The spectrum of polymer 6c is shown in Figure 2, and the high degree of trifluoroethoxy loading is clearly reflected by the intense quartets, due to the CH₂ (e) and CF₃ groups at ca. 63.5 and ca. 122 ppm, respectively. Only one resonance for each is observed, whereas two would be expected if both S- and P-bonded [OCH₂CF₃] groups were present. This suggests that the substitution of **2a** with Na[OCH₂CF₃] proceeds regioselectively at phosphorus and that no substitution at sulfur is observed. Further evidence for this comes from comparison of the relative intensities of the sulfur-amino methylene resonances (a and b) and the phosphorus-amino methylene resonances (a' and b'), which were assigned by comparison with 4 (R = ⁿBu). ¹⁰ The resonances a and b are much more intense, which is consistent with the high loading with trifluoroethoxide (R \approx 95% OCH₂CF₃) on phosphorus; thus only low-intensity peaks are observed for a' and b'. The ratio of sulfur- and phosphorus-substituted butylamino peaks (a:a' and b:b') decreases as the loading of trifluoroethoxide is decreased in polymers 2b and 2a.

Thermal Transition Behavior of the Poly[alkoxy- (amino)thionylphosphazenes]. To gain insight to the factors influencing the conformational flexibility of poly[alkoxy(amino)thionylphosphazenes], the thermal transition behavior of polymers $\mathbf{6a} - \mathbf{c}$ was studied by differential scanning calorimetry (DSC). The glass transition temperatures ($T_{\mathbf{g}}$'s) are listed in Table 3, and as with all the poly(thionylphosphazenes) synthesized to date, no melting transitions ($T_{\mathbf{m}}$'s) were detected. This

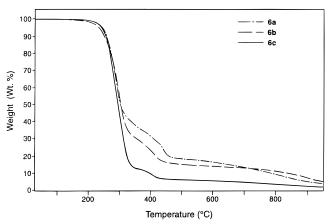


Figure 3. Thermogravimetric analysis of poly[alkoxy(amino)-thionylphosphazenes] (heating rate 10 °C/min).

indicated that the polymers are amorphous which is consistent with the transparent nature of the materials. Upon an increase of the loading of trifluoroethoxide from ${\bf 6a-c}$, the $T_{\rm g}$ decreased from -14 to -30 °C. This is expected since the $T_{\rm g}$ for the butylamino polymer ${\bf 4}$ (R = "BuNH) is -17 °C, and lower glass transition temperatures are observed for polyphosphazenes with trifluoroethoxy side groups, [NP(OCH₂CF₃)₂]_n ($T_{\rm g}=-66$ °C), ¹⁸ than with butylamino side groups, [NP(NHⁿBu)₂]_n ($T_{\rm g}=8$ °C). ¹⁹

Thermal Stability of Poly[alkoxy(amino)thion**ylphosphazenes**]. The thermal stability of polymers **6a**-**c** was determined by thermogravimetric analysis (TGA), and traces are shown in Figure 3. For each polymer a substantial weight loss took place at ca. 250 °C, which is similar to that observed for polymers 4 with amine side groups. 10 As the loading of trifluoroethoxy side groups was increased, from **6a** to **6c**, this weight loss was found to be greater with ceramic yields after this first step of ca. 40% for **6a**, 35% for **6b**, and 15% for 6c. This larger weight loss as trifluoroethoxy loading is increased might be partially attributed to the larger mass of the side chain in the trifluoroethoxy derivatives (for CH_2CF_3 , FW = 84.0 g/mol; for ${}^{n}Bu$, FW = 57.1g/mol), as these are probably among the first fragments to be lost. A second weight loss followed at ca. 350-400 °C, at which point a further 20% was lost for 6a and **6b** and 5% for **6c**. This might be attributed to the loss of the NHBu groups. At 950 °C, only 5–10% of the initial mass remained.

Summary

A series of poly[fluoroalkoxy(amino)thionylphosphazenes] were prepared by reaction of the perhalogenated poly(thionylphosphazene) 2a with Na[OCH₂CF₃] in various ratios followed by substitution with BuNH₂ to ensure complete halogen substitution. The substitution was found to proceed regioselectively with reaction of the alkoxide only at phosphorus, and subsequent substitution of the remaining P–Cl and S(O)–Cl bonds with butylamine. The polymers synthesized were found to have the lowest T_g 's determined to date for hydrolytically stable poly(thionylphosphazenes), and the materials prepared were stable to weight loss up to 250 °C. Evaluation of these polymers as components of phosphorescent pressure-sensing composites is underway, and the results will be reported in due course.

Experimental Section

Reagents, n-butylamine (Aldrich), and NaH (95%, Aldrich) were used without further purification; 2,2,2 -trifluoroethanol

(Aldrich) was distilled from CaSO₄ prior to use. The cyclic thionylphosphazene, 1a, was prepared by literature procedures²⁰ and was purified by recrystallization from hexanes and vacuum sublimation (40–60 °C, 1×10^{-3} mmHg). Solvents were dried according to standard methods. All manipulations of air-sensitive reagents were performed under a nitrogen atmosphere in an Innovative Technologies glovebox or using standard Schlenk line techniques. Workup of the polymers was carried out in the air using reagent grade solvents.

³¹P NMR spectra (121.4 MHz) were referenced externally to 85% H₃PO₄, ¹³C NMR spectra (75.4 MHz) were referenced to deuterated solvent, ¹H NMR spectra (300.0 MHz) were referenced to residual protonated solvent, ¹⁹F NMR spectra (282.3 MHz) were referenced externally to CFCl₃/CDCl₃, and all were recorded on a Varian Gemini 300 spectrometer. Molecular weights were estimated by gel permeation chromatography (GPC) using a Waters Associates liquid chromatograph equipped with a 510 HPLC pump, U6K injector, Ultrastyragel columns with a pore size of 103 and 105 Å, and a Waters 410 differential refractometer. A flow rate of 1.0 mL/ min was used, and samples were dissolved in a solution of 0.1% tetra-n-butylammonium bromide in THF. Polystyrene standards were used for calibration purposes. The thermal behavior was studied using a Perkin-Elmer DSC-7 differential scanning calorimeter equipped with a TAC7 instrument controller. Thermograms were calibrated with the melting transitions of heptane and indium and were obtained at a heating rate of 10 °C/min. The thermal stability was studied using a Perkin-Elmer TGA-7 thermal gravimetric analyzer equipped with a TAC-7 instrument controller. Thermograms were calibrated with the magnetic transitions of Nicoseal and Perkalloy and were obtained at a heating rate of 10 °C/min. Elemental analysis was performed by Quantitative Technologies Inc., Whitehouse, NJ.

Synthesis of 2a. Monomer 1 (2.00 g, 6.1 mmol) was polymerized and the product isolated by precipitation from CH₂Cl₂ with hexanes following the standard procedure. ¹⁰ A yield of about 75-90% was obtained for polymer 2a.

General Procedure for the Substitution of 2a: Synthesis of 6c. Na[OCH₂CF₃] was prepared from the reaction of HOCH₂CF₃ (1.7 mL, 23 mmol) with NaH (0.56 g, 23 mmol) in dioxane (ca. 150 mL) and CH₂Cl₂ (ca. 75 mL). The Na[OCH₂CF₃] solution was added dropwise over 7 h to a slush of 2a (6.1 mmol) in dioxane (ca. 100 mL) and CH₂Cl₂ (ca. 250 mL), and the reaction temperature was maintained between -50 and -70 °C. After the addition was complete, the reaction mixture was warmed to 0 °C, and a fine white precipitate was observed. "BuNH₂ (3.0 mL, 30 mmol) was then added and the reaction mixture was allowed to warm to ambient temperature and stirred for an additional 12 h. The white precipitate was filtered off, and the solvent was removed from the filtrate, leaving a yellow gummy material. The polymeric product was purified by redissolution in dioxane (ca. 10 mL), dropwise addition into water (three times), redissolution in CH₂Cl₂ (ca. 10 mL), and precipitation into hexanes (two times). For 6c: yield = 0.99 g (26%). For **6a**: yield = 0.90 g (26%). For **6b**: yield = $0.59 \ g \ (16\%)$.

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- (17) The 31 P NMR spectrum for poly[(butylamino)thionylphosphazene], **4** (R = n Bu), exhibits two peaks at 1.6 and 1.9 ppm, which have been attributed to the atactic nature of the polymer structure. See ref 10.
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